

**Nucor Cold Finish Group - 2018 Surcharges**

*\*Please Inquire on Grades not listed*

2018	Effective Date	Grades	Raw Mat'l	Moly	Chrome	Nickel	Manganese	Total/cwt
<b>May</b>	<b>5/1/2018</b>	1000, 1100, 1200, 1500 (non injected steels)	\$11.25				\$0.43	\$11.68
		12L14, AxLedloy, Incut, 1215 HMS (injected steels)	\$11.25				\$0.50	\$11.75
		4118	\$11.25	\$1.38	\$0.61		\$0.50	\$13.74
		4130 through 4150 41L30 through 41L50	\$11.25	\$2.30	\$1.15		\$0.50	\$15.20
		4320	\$11.25	\$2.88	\$0.61	\$5.71	\$0.50	\$20.95
		4340	\$11.25	\$2.88	\$0.97	\$5.71	\$0.50	\$21.31
		C45MODT	\$11.25		\$0.28	\$0.56	\$0.43	\$12.52
		C50MODT	\$11.25		\$0.28	\$0.64	\$0.43	\$12.60
		5160	\$11.25		\$0.85		\$0.43	\$12.53
		8615 through 8655 86L15 through 86L55	\$11.25	\$2.30	\$0.61	\$1.72	\$0.50	\$16.38
<b>April</b>	<b>4/1/2018</b>	1000, 1100, 1200, 1500 (non injected steels)	\$10.75				\$0.41	\$11.16
		12L14, AxLedloy, Incut, 1215 HMS (injected steels)	\$10.75				\$0.49	\$11.24
		4118	\$10.75	\$1.30	\$0.61		\$0.49	\$13.15
		4130 through 4150 41L30 through 41L50	\$10.75	\$2.17	\$1.15		\$0.49	\$14.56
		4320	\$10.75	\$2.71	\$0.61	\$5.93	\$0.49	\$20.49
		4340	\$10.75	\$2.71	\$0.97	\$5.93	\$0.49	\$20.85
		C45MODT	\$10.75		\$0.28	\$0.56	\$0.41	\$12.00
		C50MODT	\$10.75		\$0.28	\$0.64	\$0.41	\$12.08
		5160	\$10.75		\$0.85		\$0.41	\$12.01
		8615 through 8655 86L15 through 86L55	\$10.75	\$2.17	\$0.61	\$1.79	\$0.49	\$15.81
<b>March</b>	<b>3/1/2018</b>	1000, 1100, 1200, 1500 (non injected steels)	\$10.75				\$0.37	\$11.12
		12L14, AxLedloy, Incut, 1215 HMS (injected steels)	\$10.75				\$0.46	\$11.21
		4118	\$10.75	\$1.21	\$0.61		\$0.46	\$13.03
		4130 through 4150 41L30 through 41L50	\$10.75	\$2.02	\$1.15		\$0.46	\$14.38
		4320	\$10.75	\$2.52	\$0.61	\$5.22	\$0.46	\$19.56
		4340	\$10.75	\$2.52	\$0.97	\$5.22	\$0.46	\$19.92
		C45MODT	\$10.75		\$0.28	\$0.49	\$0.37	\$11.89
		C50MODT	\$10.75		\$0.28	\$0.56	\$0.37	\$11.96
		5160	\$10.75		\$0.85		\$0.37	\$11.97
		8615 through 8655 86L15 through 86L55	\$10.75	\$2.02	\$0.61	\$1.57	\$0.46	\$15.41
<b>February</b>	<b>2/1/2018</b>	1000, 1100, 1200, 1500 (non injected steels)	\$10.75				\$0.35	\$11.10
		12L14, AxLedloy, Incut, 1215 HMS (injected steels)	\$10.75				\$0.45	\$11.20
		4118	\$10.75	\$0.90	\$0.59		\$0.45	\$12.69

		4130 through 4150 41L30 through 41L50	\$10.75	\$1.50	\$1.13		\$0.45	\$13.83
		4320	\$10.75	\$1.88	\$0.59	\$4.32	\$0.45	\$17.99
		4340	\$10.75	\$1.88	\$0.95	\$4.32	\$0.45	\$18.35
		C45MODT	\$10.75		\$0.28	\$0.46	\$0.35	\$11.84
		C50MODT	\$10.75		\$0.28	\$0.53	\$0.35	\$11.91
		5160	\$10.75		\$0.85		\$0.35	\$11.95
		8615 through 8655 86L15 through 86L55	\$10.75	\$1.50	\$0.59	\$1.30	\$0.45	\$14.59
<b>January</b>	<b>1/1/2018</b>	1000, 1100, 1200, 1500 (non injected steels)	\$9.00				\$0.40	\$9.40
		12L14, AxLedloy, Incut, 1215 HMS (injected steels)	\$9.00				\$0.47	\$9.47
		4118	\$9.00	\$0.77	\$0.58		\$0.47	\$10.82
		4130 through 4150 41L30 through 41L50	\$9.00	\$1.28	\$1.11		\$0.47	\$11.86
		4320	\$9.00	\$1.60	\$0.58	\$4.55	\$0.47	\$16.20
		4340	\$9.00	\$1.60	\$0.93	\$4.55	\$0.47	\$16.55
		C45MODT	\$9.00		\$0.28	\$0.34	\$0.40	\$10.02
		C50MODT	\$9.00		\$0.28	\$0.39	\$0.40	\$10.07
		5160	\$9.00		\$0.85		\$0.40	\$10.25
		8615 through 8655 86L15 through 86L55	\$9.00	\$1.28	\$0.58	\$1.37	\$0.47	\$12.70