

Nucor Cold Finish Group - 2014 Surcharges

*Please Inquire on Grades not listed

2014	Effective Date	Grades	Raw Mat'l	Moly	Chrome	Nickel	Manganese	Total/cwt
Dec	12/1/2014	1000, 1100, 1200, 1500 (non injected steels)	\$9.20					\$9.20
		12L14, AxLedloy, Incut, 1215 HMS (injected steels)	\$9.20				\$0.19	\$9.39
		4118	\$9.20	\$0.95	\$0.41		\$0.19	\$10.75
		4130 through 4150 41L30 through 41L50	\$9.20	\$1.58	\$0.77		\$0.19	\$11.74
		4320	\$9.20	\$1.98	\$0.41	\$7.67	\$0.19	\$19.45
		4340	\$9.20	\$1.98	\$0.65	\$7.67	\$0.19	\$19.69
		5160	\$9.20		\$0.54			\$9.74
		8615 through 8655 86L15 through 86L55	\$9.20	\$1.58	\$0.41	\$2.31	\$0.19	\$13.69
2014	Effective Date	Grades	Raw Mat'l	Moly	Chrome	Nickel	Manganese	Total/cwt
Nov	11/1/2014	1000, 1100, 1200, 1500 (non injected steels)	\$10.95					\$10.95
		12L14, AxLedloy, Incut, 1215 HMS (injected steels)	\$10.95				\$0.19	\$11.14
		4118	\$10.95	\$1.29	\$0.41		\$0.19	\$12.84
		4130 through 4150 41L30 through 41L50	\$10.95	\$2.15	\$0.78		\$0.19	\$14.07
		4320	\$10.95	\$2.69	\$0.41	\$9.36	\$0.19	\$23.60
		4340	\$10.95	\$2.69	\$0.66	\$9.36	\$0.19	\$23.85
		5160	\$10.95		\$0.56			\$11.51
		8615 through 8655 86L15 through 86L55	\$10.95	\$2.15	\$0.41	\$2.82	\$0.19	\$16.52
2014	Effective Date	Grades	Raw Mat'l	Moly	Chrome	Nickel	Manganese	Total/cwt
Oct	10/1/2014	1000, 1100, 1200, 1500 (non injected steels)	\$11.85					\$11.85
		12L14, AxLedloy, Incut, 1215 HMS (injected steels)	\$11.85				\$0.19	\$12.04
		4118	\$11.85	\$1.42	\$0.41		\$0.19	\$13.87
		4130 through 4150 41L30 through 41L50	\$11.85	\$2.37	\$0.78		\$0.19	\$15.19
		4320	\$11.85	\$2.96	\$0.41	\$10.97	\$0.19	\$26.38
		4340	\$11.85	\$2.96	\$0.66	\$10.97	\$0.19	\$26.63
		5160	\$11.85		\$0.55			\$12.40
		8615 through 8655 86L15 through 86L55	\$11.85	\$2.37	\$0.41	\$3.31	\$0.19	\$18.13
2014	Effective Date	Grades	Raw Mat'l	Moly	Chrome	Nickel	Manganese	Total/cwt
Sept	9/1/2014	1000, 1100, 1200, 1500 (non injected steels)	\$11.85					\$11.85
		12L14, AxLedloy, Incut, 1215 HMS (injected steels)	\$11.85				\$0.19	\$12.04
		4118	\$11.85	\$1.42	\$0.41		\$0.19	\$13.87
		4130 through 4150 41L30 through 41L50	\$11.85	\$2.36	\$0.77		\$0.19	\$15.17
		4320	\$11.85	\$2.95	\$0.41	\$11.01	\$0.19	\$26.41
		4340	\$11.85	\$2.95	\$0.65	\$11.01	\$0.19	\$26.65

		5160	\$11.85		\$0.55			\$12.40
		8615 through 8655 86L15 through 86L55	\$11.85	\$2.36	\$0.41	\$3.32	\$0.19	\$18.13
2014	Effective Date	Grades	Raw Mat'l	Moly	Chrome	Nickel	Manganese	Total/cwt
August	8/1/2014	1000, 1100, 1200, 1500 (non injected steels)	\$11.85					\$11.85
		12L14, AxLedloy, Incut, 1215 HMS (injected steels)	\$11.85				\$0.20	\$12.05
		4118	\$11.85	\$1.62	\$0.40		\$0.20	\$14.07
		4130 through 4150 41L30 through 41L50	\$11.85	\$2.71	\$0.76		\$0.20	\$15.52
		4320	\$11.85	\$3.39	\$0.40	\$10.93	\$0.20	\$26.77
		4340	\$11.85	\$3.39	\$0.64	\$10.93	\$0.20	\$27.01
		5160	\$11.85		\$0.55			\$12.40
		8615 through 8655 86L15 through 86L55	\$11.85	\$2.71	\$0.40	\$3.29	\$0.20	\$18.45
2014	Effective Date	Grades	Raw Mat'l	Moly	Chrome	Nickel	Manganese	Total/cwt
July	7/1/2014	1000, 1100, 1200, 1500 (non injected steels)	\$11.85					\$11.85
		12L14, AxLedloy, Incut, 1215 HMS (injected steels)	\$11.85				\$0.21	\$12.06
		4118	\$11.85	\$1.55	\$0.39		\$0.21	\$14.00
		4130 through 4150 41L30 through 41L50	\$11.85	\$2.58	\$0.75		\$0.21	\$15.39
		4320	\$11.85	\$3.23	\$0.39	\$11.62	\$0.21	\$27.30
		4340	\$11.85	\$3.23	\$0.63	\$11.62	\$0.21	\$27.54
		5160	\$11.85		\$0.54			\$12.39
		8615 through 8655 86L15 through 86L55	\$11.85	\$2.58	\$0.39	\$3.50	\$0.21	\$18.53
2014	Effective Date	Grades	Raw Mat'l	Moly	Chrome	Nickel	Manganese	Total/cwt
June	6/1/2014	1000, 1100, 1200, 1500 (non injected steels)	\$11.85					\$11.85
		12L14, AxLedloy, Incut, 1215 HMS (injected steels)	\$11.85				\$0.20	\$12.05
		4118	\$11.85	\$1.29	\$0.39		\$0.20	\$13.73
		4130 through 4150 41L30 through 41L50	\$11.85	\$2.16	\$0.74		\$0.20	\$14.95
		4320	\$11.85	\$2.69	\$0.39	\$10.50	\$0.20	\$25.63
		4340	\$11.85	\$2.69	\$0.62	\$10.50	\$0.20	\$25.86
		5160	\$11.85		\$0.51			\$12.36
		8615 through 8655 86L15 through 86L55	\$11.85	\$2.16	\$0.39	\$3.16	\$0.20	\$17.76
	Effective Date	Grades	Raw Mat'l	Moly	Chrome	Nickel	Manganese	Total/cwt
May	5/1/2014	1000, 1100, 1200, 1500 (non injected steels)	\$11.95					\$11.95
		12L14, AxLedloy, Incut, 1215 HMS (injected steels)	\$11.95				\$0.22	\$12.17
		4118	\$11.95	\$1.00	\$0.39		\$0.22	\$13.56
		4130 through 4150 41L30 through 41L50	\$11.95	\$1.67	\$0.74		\$0.22	\$14.58
		4320	\$11.95	\$2.09	\$0.39	\$8.33	\$0.22	\$22.98
		4340	\$11.95	\$2.09	\$0.62	\$8.33	\$0.22	\$23.21

		5160	\$11.95		\$0.51			\$12.46
		8615 through 8655 86L15 through 86L55	\$11.95	\$1.67	\$0.39	\$2.51	\$0.22	\$16.74
April	4/1/2014	1000, 1100, 1200, 1500 (non injected steels)	\$11.40					\$11.40
		12L14, AxLedloy, Incut, 1215 HMS (injected steels)	\$11.40				\$0.21	\$11.61
		4118	\$11.40	\$0.97	\$0.39		\$0.21	\$12.97
		4130 through 4150 41L30 through 41L50	\$11.40	\$1.61	\$0.74		\$0.21	\$13.96
		4320	\$11.40	\$2.01	\$0.39	\$6.85	\$0.21	\$20.86
		4340	\$11.40	\$2.01	\$0.62	\$6.85	\$0.21	\$21.09
		5160	\$11.40		\$0.50			\$11.90
		8615 through 8655 86L15 through 86L55	\$11.40	\$1.61	\$0.39	\$2.06	\$0.21	\$15.67
March	3/1/2014	1000, 1100, 1200, 1500 (non injected steels)	\$12.40					\$12.40
		12L14, AxLedloy, Incut, 1215 HMS (injected steels)	\$12.40				\$0.18	\$12.58
		4118	\$12.40	\$0.98	\$0.36		\$0.18	\$13.92
		4130 through 4150 41L30 through 41L50	\$12.40	\$1.63	\$0.68		\$0.18	\$14.89
		4320	\$12.40	\$2.04	\$0.36	\$6.53	\$0.18	\$21.51
		4340	\$12.40	\$2.04	\$0.57	\$6.53	\$0.18	\$21.72
		5160	\$12.40		\$0.45			\$12.85
		8615 through 8655 86L15 through 86L55	\$12.40	\$1.63	\$0.36	\$1.97	\$0.18	\$16.54
February	2/1/2014	1000, 1100, 1200, 1500 (non injected steels)	\$14.00					\$14.00
		12L14, AxLedloy, Incut, 1215 HMS (injected steels)	\$14.00				\$0.16	\$14.16
		4118	\$14.00	\$0.94	\$0.34		\$0.16	\$15.44
		4130 through 4150 41L30 through 41L50	\$14.00	\$1.57	\$0.65		\$0.16	\$16.38
		4320	\$14.00	\$1.96	\$0.34	\$6.23	\$0.16	\$22.69
		4340	\$14.00	\$1.96	\$0.55	\$6.23	\$0.16	\$22.90
		5160	\$14.00		\$0.40			\$14.40
		8615 through 8655 86L15 through 86L55	\$14.00	\$1.57	\$0.34	\$1.88	\$0.16	\$17.95
January	1/1/2014	1000, 1100, 1200, 1500 (non injected steels)	\$13.50					\$13.50
		12L14, AxLedloy, Incut, 1215 HMS (injected steels)	\$13.50				\$0.16	\$13.66
		4118	\$13.50	\$0.95	\$0.34		\$0.16	\$14.95
		4130 through 4150 41L30 through 41L50	\$13.50	\$1.59	\$0.64		\$0.16	\$15.89
		4320	\$13.50	\$1.99	\$0.34	\$5.90	\$0.16	\$21.89
		4340	\$13.50	\$1.99	\$0.54	\$5.90	\$0.16	\$22.09
		5160	\$13.50		\$0.41			\$13.91
		8615 through 8655 86L15 through 86L55	\$13.50	\$1.59	\$0.34	\$1.78	\$0.16	\$17.37